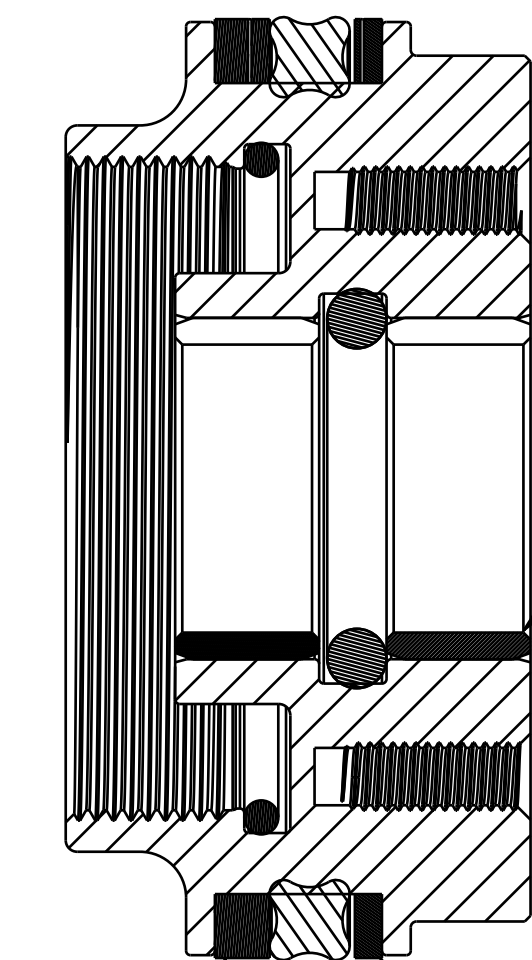


AIR PISTON BEARING ORIENTATION: FLIPPED



IMPORTANT:
 SIZE BUSHING AND 100% CHECK
 WITH GO AND NO-GO PIN GAGES:
 GO PIN GAGE: $\varnothing .500$
 NO GO PIN GAGE: $\varnothing .501$

IMPORTANT:
 THIN BUSHING TOWARDS
 BEARING CAP SIDE

IMPORTANT:
 THICK BUSHING TOWARDS
 DAMPER BODY SIDE

SECTION A-A
 SCALE 3:1

Bearing: (T) External [1.111 W X 1.630 OD X .095 TH, $\varnothing 1.640$ Bore] TFM, Split

Bearing: (T) External [1.111 W X 1.630 OD X .047 TH, $\varnothing 1.640$ Bore] TFM, Split

GREASE:
 THIN LAYER
 OF SLICK HONEY

GREASE:
 THIN LAYER
 OF SLICK HONEY

QUAD SEAL

Seals: O-Ring [27.5mm ID X 1.5mm CS] Metric, N-70, Static

Bearing: (T) External [1.111 W X 1.630 OD X .095 TH, $\varnothing 1.640$ Bore] TFM, Split

BEARING HOUSING

Seals: O-Ring [(-112) .103 C.S. X .487 ID] Polyurethane, Parker 4300 / 90A

Bearing: (T) External [1.111 W X 1.630 OD X .095 TH, $\varnothing 1.640$ Bore] TFM, Split

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SIZE	DWG. NO.	REV.
C	2022 FLOAT X Bearing Assys	C
PLOT SCALE	2:1:1 SHEET	2 OF 2